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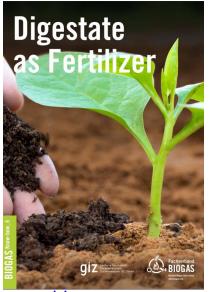
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Digestate as fertilizer

Application, Upgrading and Marketing











• Approx. **82 million tons** (FM) digestate per year in Germany:

•	0,25 % nitrogen	\Rightarrow	205.000 t N
•	0,20 % phosphate	\Rightarrow	164.000 t P ₂ O ₅
•	0.40 % potassium oxide	\Rightarrow	328,000 t K ₂ O

Share of nutrients in the german market of anorganic fertilizer

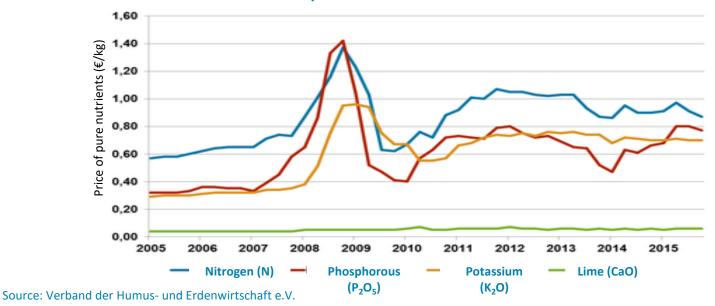
•	ca. 11,5 % for nitrogen	(1,79 Mio. t N)
•	ca. 56,5 % for phosphate	$(0,29 \text{ Mio. t P}_2O_5)$
•	ca. 76,3 % for potassium oxide	(0,43 Mio t. K ₂ O)

Substitution of anorganic fertilzer



- Nitrogen (N): Energy demand ca. 600 kWh_{el}/t N
- Phosphorus (P), Potassium (K), Peat: finite ressource and wide transport path
- Phosphorus (P): Increasing cadmium and uran contents

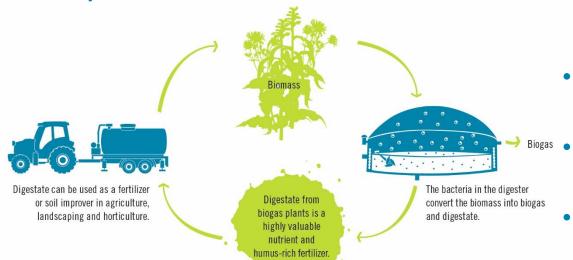
Price of the pure nutrients in mineral fertilizer



Direct application



Nutrient cycle



- Low content of nutrients depending on dry matter content
- For distance up to 5km profitable
- From 5km distance spreading with separate mechanization

Wides distribution





Drag hose



Drag or slit-shoe



Slurry cultivator

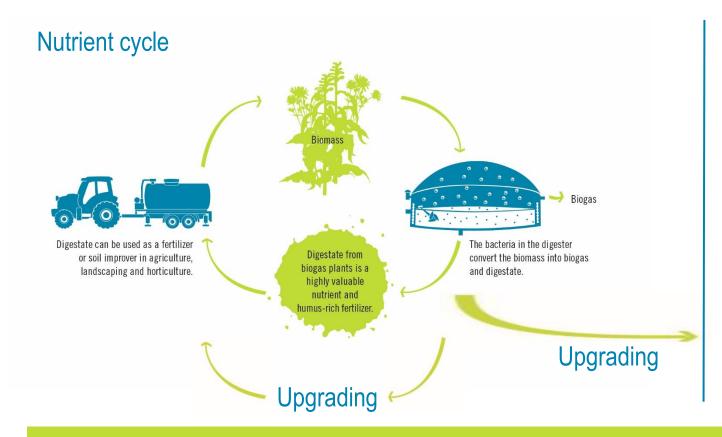


Universal manure spreader



Digestate upgrading





Decoupling

- Fractional single nutrients
- Industry or agriculture

E.g. phosphate salt

→ Several processing possibilities
Solid liquid separation / thickening (evaporation) / drying / total upgragding

Reasons for upgrading fertilizer



Reducing costs for storage, transport and application

- Application seasonal restricted (nutritional requirement of the plant)
- Sufficient storage capacity during the winter
- Reducing water content and increasing nutrient content

Establishing new markets

- Replacing growing media, potting soil, peat substitution, etc.
- Marketing in garden center, home improvement store, retail market
- Use for landscaping, viticulture, etc.
- Relief of the nutrient cycle in case of land use pressure

Added value

- Producing fertilizer demand-oriented (adjust nutrient content)
- Reducing losses of nutrient (nitrate losses), NH₃ emissions, animal welfare
- Improvement of the appearance, handling

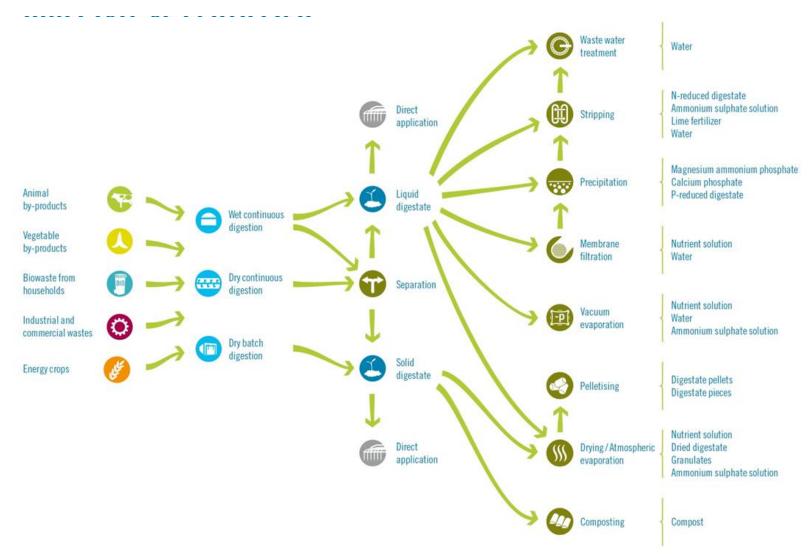


















Ingredients in typical digestate

Form of digestate	DM [%]	N _{total} [kg/m³]	NH ₄ [kg/m³]	NH ₄ share [% of N _{total}]	$P_2^0_5 [kg/m^3]$	K ₂ 0[kg/m³]
Liquid digestate	6.5	5.1	3.2	62.7	2.3	5.5
Liquid separated fraction	5.7	4.9	3.1	63.3	2.0	5.4
Solid separated fraction	24.3	5.8	2.7	46.5	5.0	5.8

Source: Data from Bavarian state research center for agriculture

GüteGemeinschaft Gärprodukte e.V.





Advantage of Quality Assurance System (QAS)

- Legal security for customers
- Increasing in acceptance
- FIBL entry possible
- **Professional support** e.g. Application in sensitive areas
- Exchange, specialist seminars
- Internet presence with expert informations
- Further informations: www.gaerprodukte.de

Process of quality assurance



kompetent effizient sicher

GärProdukte e.V.

Operator biogas plant

Membership application



Technical and organizational support by GüteGemeinschaft Gärprodukte e.V.

Contact with application



Data collection by Bundesgütegemeinschaft Kompost e.V.

Regular visits to the biogas plant



Validation process to prove compliance with quality specifications

Evaluation by the federal quality comission



Receipt of the certification mark



Prüfzeugnis

Gärprodukt flüssig

RAL-Gütesicherung Gärprodukt Chargenuntersuchung

Anlage Musterwald

Charge: Lagerbehälter 2

Rechtsbestimmungen Bioabfall verordnung RAL-Gütesicherung (RAL-GZ 245) ☑ Düngemittelverordnung ☑ Frem düberwachung der BGK

Warendeklaration der RAL-Gütesicherung¹⁾ Kennzeichnung

Organischer NPK-Düngerflüssig

0.16 % N Gesamtstickstoff 0,06 % P.O. Gesamtphospha

Nettomasse und ooff . Volumen: siehe

Hersteller/Inverkehrbringer Mustermann Gmb H Muster Allee 1 04567 Musterstadt

Ausgangsstoffe: Organischer Abfall pranzlicher Herkunt aus getrennter Sammlung aus Keingewerbe, Gülle, Pflanzliche Stoffe aus der Lebens-,

Nebenbestandteile: 1,43 % Organische Substanz

Himweise zur Lagerung: Lagerung nur in geeigneten und zugelassene Behältern/Anlagen unter Berücksichtigung anderer Rechtsbestimmungen. Vor der

Hinweise zur Anwendung: Hinweise zur sachgerechten Anwendung siehe siehe Anlage LW. Die Empfehlungen der amtlichen Beratung sind vorrangig zu berücksichtigen. Bei einer Aufbringung auf landwirtschaftlich genutzten Flächen sind die Anwendungs- und Mengenbeschränkungen aus abfallrechtlichen Vorschriften (AbfKlärV,

Anwendungsvorgaben Bei Anwendung dieses Düngemittels sind die Sperifristen der Düngeverordnung in den lúntermonaten zu beachten. Eine Anwendung

Eigenschaften und Inhaltsstoffe Stickstoff löslich (N) Stickstoff anrechenbar (NY Magnesiumoxid ges (Mg 0) Basisch wirksame Stoffe (CaO)

Organische Substan Hygieneanforderungen eingehalter

0.30 €# Stickstoff aus Wirtschaftsdünge

tierischer Herkunt

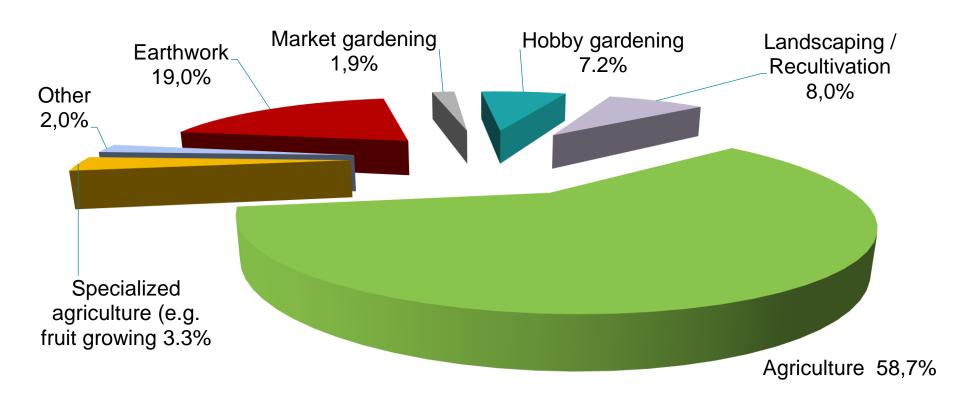
Das Brzeugnis unterliegt der RAL Gütesicherung (RAL GZ 245). Dieses Zeugnis wurde elektronisch erstellt. Es gilt ohne



4-balch zrgl. 5% von N-organosch). 3) Gerroß aktuellem Markives (ermitell uber aguvalente Koalen menaratosch



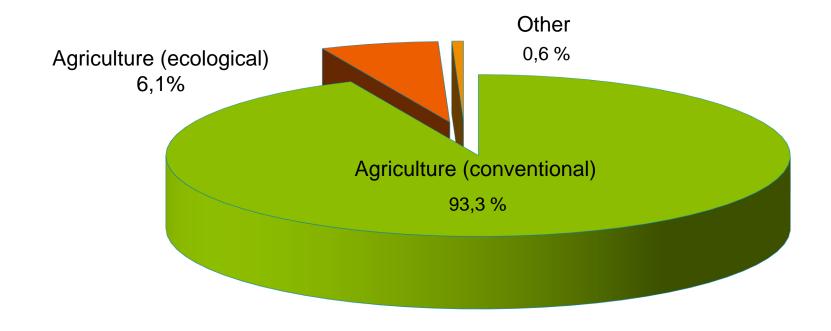




Source: Data from the Quality Assurance System, update 2016: 489 Compost plants, 6,6 Mio. t Input material



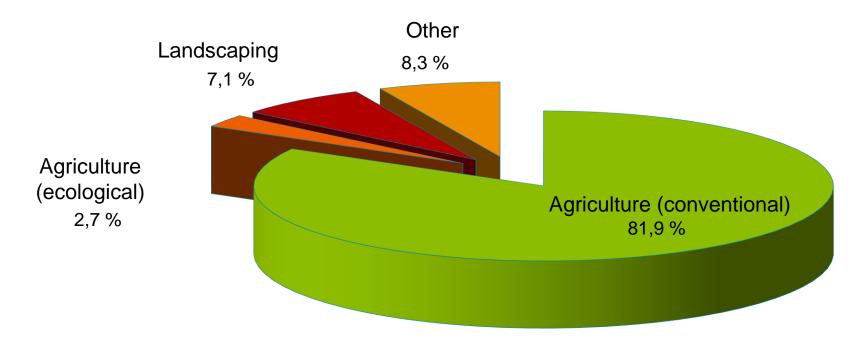




Source: Data from the Quality Assurance System, update 2017: 163 Biogas plants, 4,25 Mio. t Input material







Source: Data from the Quality Assurance System, update 2017: 53 Biogas plants, 730.000 t Input material

GÄRWERT-project (FKZ 22402312)



Study to decision-making behaviour of private gardeners performed by the University of Nürtingen-Geislingen, directed by Prof. Dr. Herbes in cooperation with the institute for market research - Kantar TNS

The project was funded by the financal support from the federal ministry of food and agriculture (BMEL) through the agency renewable raw material e.V. (FNR) as project sponsor for the renewable raw material funding program



Gefördert durch:



aufgrund eines Beschlusses des Deutschen Bundestages

Results of the interviews



- General: high uncertainity
- Often to less information / no research before bying
- Consulting by the retailer was used, but low satisfaction
- The product name on the packaging has an recommending effect => application field (herb soil, rose fertilizer, berry fertilizer, box tree fertilizer,...)
- Differentiation between ornamental and edible plants (vegetable, fruits, berries, etc.)
- "Look and feel" important for assing the application
- Amazing importance of traditional rules of thumbs





Attribute	Attribute level
Product name	All-round soil
Floudet name	Potting soil
	Premium brand e.g. Compo, Neudorff,
Brand name	Middle class brands e.g. Gartenkrone, Floraself,
	Own brands of home improvement stores e.g. Obi, Toom,
	Bio
Label	Peat free
	with guano
	Renewable raw material
Ressource	Fermented residues
	Digestate from biogas plants
	4 €
Price (per 40-liter-bag)	6€
	8 €

Source: Carsten Herbes, HfWU Nürtingen, 2019

Willingness according to different product groups (average value in €)



Attribute	Specification	All Consumers
Soil type	Potting soil	0.39
Drand name	Premium brand	0.10
Brand name	Middle class brand	0.08
Label I	Bio	0.52
Label II	Peat free	0.46
Label III	"with Guano"	0.37
Dagaguraa	From renewable raw material	2.21
Ressource	From fermented residues	0.74

Source: Carsten Herbes, HfWU Nürtingen, 2019





Attribute	Level	Resource senstitive premium customers		Label oriented middle class customers	Price sensitive customers	Multi criterion customers (guano affine)
		n=61	n=55	n=115	n=127	n=149
Soil type	Potting soil	-0.54	0.34	-4.00	-0.04	2.20
	Premium brand	2.42	-0.40	-4.00	-0.30	0.74
Brand name	Middle class brand	-0.48	-0.21	4.00	-0.11	2.08
Lable I	Bio	3.00	0.70	(4.00)	0.11	2.15
Label II	Peat free	3.00	0.30	4.00	-0.16	2.12
Label III	"with Guano"	-4.00	-1.28	-4.00	-0.17	4.00
	From renewable raw material	4.00	3.11	-4.00	0.21	2.44
Resource	From fermented raw material	3.83	0.93	-4.00	0.08	2.13

Source: Carsten Herbes, HfWU Nürtingen, 2019

Individual marketing









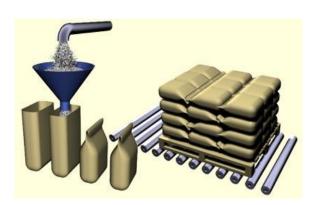


Franchising (common brand name)







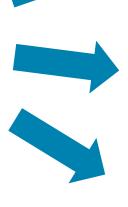








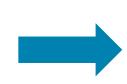








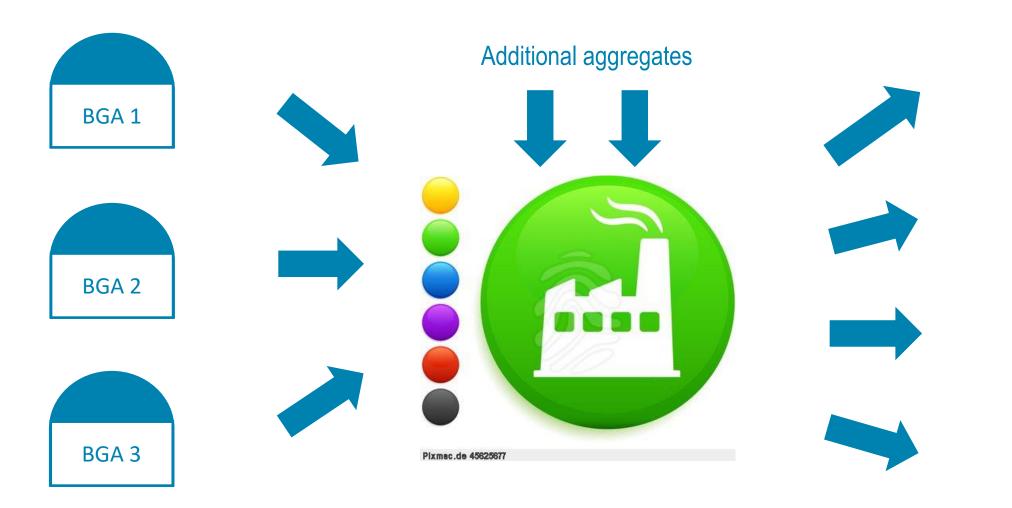






Central fertilzer factory









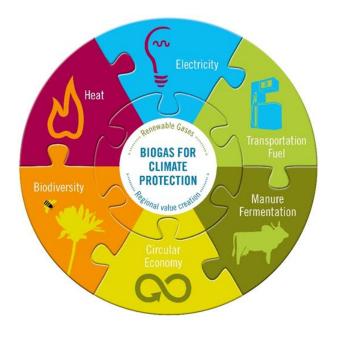




Conclusions



- Digestate is an important product of AD, which can used as valuable fertilizer
 - Liquid manure as input substrate is ecological and economical beneficial emisson reduction
- Interest for upgrading technologies strongly increasing
 - Legal compliance
 - Economic optimization
 - Reduction of mineral fertilzers by closing material cycles
- Upgrading technology depends on location and size of the plant
 - Heat demand
- The market has to be established
 - Different scenarios possible → raw material supplier, individual product marketing
 - Certification increases acceptance
- Considering product attributes
 - Customer demand



Thank you for your attention!



07.-09. Dezember 2021, Nürnberg

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